

700 Series Application Procedure

1. Substrate must be clean and free of all oils. This is best achieved using alcohol, or MEK. It is not necessary to sandblaster or profile the substrate for the application of this material.
2. Shake the coating solution until all sediment at the bottom is thoroughly mixed. The solution should have the consistency and color of thin milk. If it is too thick dilute with water, preferable purified.
3. Apply the coating using a standard spray gun for automotive detail paint. Make sure the gun is cleaned out of any residue of previous coating and is clean before using.
4. Apply three layers of the 700 series coating, allowing air drying between each layer. Note: The air pressure should note be above 35 psi for the application of the coating.
5. Once the third layer has been applied and air dried, the coating is cured in an oven at minimum 200°C for minimum 30 minutes.
6. If necessary the mold equipment can be lightly polished to remove the thin film of dust that forms on the surface. This should be done by hand using a clean lint free cloth (see picture with surface before and after treatment).

